



**Koffel's
Place**

Koffel's Place
4300 Haggerty Road
Walled Lake, MI 48390
Phone: 248-363-5239
Fax: 248-366-0748

MOPAR
Performance Parts

**WAREHOUSE
DISTRIBUTOR**

**TWO
LOCATIONS!**

**Total
One Stop Service**

**Koffel's
Place II**

Koffel's Place
740 River Road
Huron, Ohio 44839
Phone: 419-433-4410
Fax: 419-433-2166

**B1
HEADS**

**PRODUCT SALES
HEADQUARTERS**

Providing Quality Service and Parts

Effective 4/1/10 (Supercedes all previous pricing sheets)

**MACHINE WORK OR ENGINES NOT PICKED UP WITHIN 30 DAYS OF
NOTICE OF COMPLETION WILL BE CONSIDERED ABANDONED AND WILL
BE SOLD FOR THE BALANCE DUE**

HOURLY RATE \$75.00 PER HOUR MINIMUM CHARGE \$75.00

5% consumable materials charged on all machine work

BLOCK PREP

BORE & FINISH HONE .010" - .030"	\$140.00
.030"-.060"	\$220.00
.060" and up	QUOTE ONLY
MILL INLINE BLOCKS	\$100.00
MILL V-6 or V-8 BLOCKS (UNDER .010")	\$120.00
MILL V-6 or V-8 BLOCKS (.010" to .040")	\$140.00
(Each additional .030")	ADD \$30.00
R&R CAM BEARINGS	\$60.00
FIT CAM	\$35.00
R&R FREEZE PLUGS	\$35.00 + parts
ALIGN HONE MAIN BRG. SADDLES	\$195.00
ALIGN BORE (AFTER MARKET CAPS)	\$275.00 and up
RECEIVER GROOVE BLOCK	\$150.00

BALANCING

STREET/STRIP	\$230.00
RACING COMPETITION	\$325.00 (plus mallory install or lathe work)
MALLORY INSTALLATION	\$75.00 (per slug parts & labor)
LATHE WORK TO LIGHTEN	\$75.00 per hour